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ANALYSIS**

TOPIC

**SEMICONDUCTOR SECTOR NEEDS
SOPS**

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SEMICONDUCTOR SECTOR NEEDS SOPS

Context

- The **semiconductor industry** is a critical pillar of modern technology, driving advancements in **smartphones, computing, and AI-driven systems**. As **demand surges**, the **implementation of Standardized Operating Procedures (SOPs)** becomes essential to ensure **quality, efficiency, and global competitiveness**.

Understanding Semiconductors

- **Definition:** Semiconductors have electrical properties **between conductors and insulators**, enabling them to regulate electrical flow.
- **Composition:** Made from elements like **silicon and germanium** and commonly referred to as **integrated circuits (ICs) or microchips**.
- **Global Semiconductor Market Share:**
 - ◆ **Taiwan (44%) => Largest chip producer**
 - ◆ **China (28%)**
 - ◆ **South Korea (12%)**
 - ◆ **United States (6%)**
 - ◆ **Japan (2%)**

India's Semiconductor Sector

- **Growth and Market Potential:**
 - ◆ **Projected market size:**
 - **\$63 billion by 2026**
 - **\$103 billion by 2030**
 - ◆ **Milestone:** India's **first indigenous semiconductor chip** is expected to debut in **2025**, marking progress toward **self-reliance in chip manufacturing**.
- **India's Competitive Advantages:**
 - ◆ **Cost-Competitiveness:** Lower labor costs and a **large domestic market**.
 - ◆ **Skilled Workforce:** India leads in **STEM graduates**, crucial for **R&D and manufacturing**.
 - ◆ **Rising Domestic Demand:** Increasing use of **smartphones, IoT devices, and AI-driven systems**.
 - ◆ **Strategic Global Partnerships:**
 - Collaborations with **the U.S., Japan, Singapore, and Taiwan** to secure investments and technology transfer.

Key Challenges in India's Semiconductor Sector

- **Supply Chain Vulnerabilities:** Semiconductor production involves **multiple stages**, requiring seamless **coordination of raw materials, components, and logistics**.
 - ◆ Any **disruption** (e.g., geopolitical tensions, natural disasters) can **cause delays and shortages**.
- **Technological Upgradation:** Advanced semiconductor manufacturing demands **state-of-the-art research facilities** and a highly **skilled workforce**.
 - ◆ **Continuous innovation** is necessary to compete with global leaders.
- **Geopolitical Risks:** **Trade restrictions and sanctions** can disrupt access to **critical semiconductor components**.
 - ◆ **Ongoing U.S.-China tech rivalry** influences supply chain strategies.
- **Intellectual Property (IP) Protection:**
 - ◆ Risks of **IP theft and chip cloning** lead to **revenue losses and security concerns**.
- **High Capital Investment:** Establishing **semiconductor fabrication plants (fabs)** requires **billions in investment**, making funding a challenge.
- **Environmental Concerns:** Semiconductor manufacturing involves **hazardous materials** and generates **significant waste**.
 - ◆ Strict **environmental regulations and sustainability measures** are necessary.

Need for Standardized Operating Procedures (SOPs) in Semiconductor Manufacturing

SOPs ensure consistency, efficiency, and compliance in chip production. Key areas where SOPs are crucial include:

- **Manufacturing Process Control:** Prevents contamination and ensures precise storage and movement.
- **Equipment Calibration & Maintenance:** Regular checks on **lithography, etching, and deposition tools**.
- **Process Monitoring:** Standardized defect detection ensures **high-quality semiconductor production**.
- **Quality Assurance & Testing:** Uses **automated optical inspection (AOI)** and manual verification to detect defects.
- **Data Documentation:** Tracks **process deviations, lot traceability, and corrective actions**.
- **Supply Chain & Logistics Management:** Criteria for selecting **raw material and component suppliers**.
 - ♦ **Inventory Management:** Real-time tracking of **raw materials, work-in-progress, and finished products**.
- **Environmental Compliance:** Waste disposal, water usage, and **emission control standards**.
- **Intellectual Property Protection:** Security protocols for **trade secrets and patent protection**.
- **Industry Certifications:** Compliance with **ISO 9001 (Quality Management)** and **ISO 14001 (Environmental Management)**.

Why Are SOPs Essential?

- **Enhances production reliability and quality control.**
- **Minimizes operational risks and inefficiencies.**
- **Ensures global competitiveness and regulatory compliance.**

As **technology advances**, companies must **continuously refine SOPs** to meet evolving industry demands. By **standardizing processes**, businesses can achieve **cost efficiency, innovation, and long-term success** in the rapidly evolving semiconductor landscape.

Government Initiatives to Strengthen India's Semiconductor Industry

- **India Semiconductor Mission (ISM):** Aims to boost semiconductor design, manufacturing, and innovation.
 - ♦ **\$10 billion incentive program** to attract investments.
 - ♦ Targets **25% local value addition by 2025-26** and **40% by 2030**.
 - ♦ Financial Incentives for Manufacturing: **Semiconductor Fab Scheme:** 50% fiscal support for all technology nodes.
- **Display Fab Scheme:** 50% fiscal support for display panel manufacturing.
 - ♦ **Compound Semiconductor Scheme:** 50% support for fabs producing **discrete semiconductors**.
 - ♦ Design Linked Incentive (DLI) Scheme: Financial support for **semiconductor design, chipsets, and IP development** over five years.
- **Semicon India Programme (2024):** **Four semiconductor manufacturing units approved** to boost domestic production.
 - ♦ Scheme for Promotion of Manufacturing of Electronic Components & Semiconductors (SPECS): **25% financial incentive** for capital expenditure on **electronic components, micro/nano-electronics, and solar PV wafers**.

Conclusion

- The **competitiveness of India's semiconductor sector** depends on its ability to maintain **efficiency, quality, and compliance with global standards**.



Mains Practice Question

[Q] How can standardized operating procedures (SOPs) transform the semiconductor sector in terms of quality control, safety, and operational efficiency?